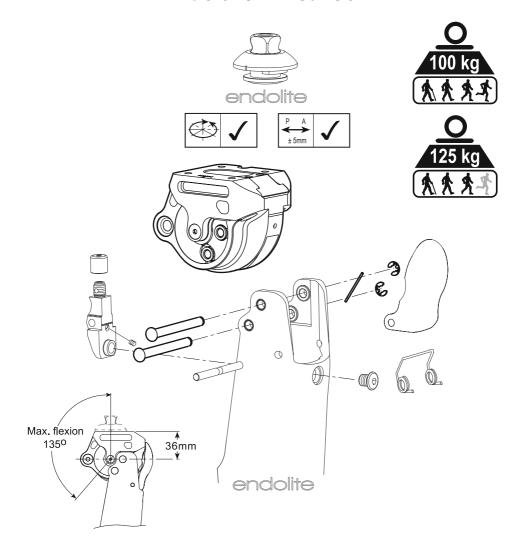
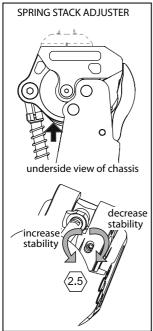


## 4 Bolt ESK+ 239150



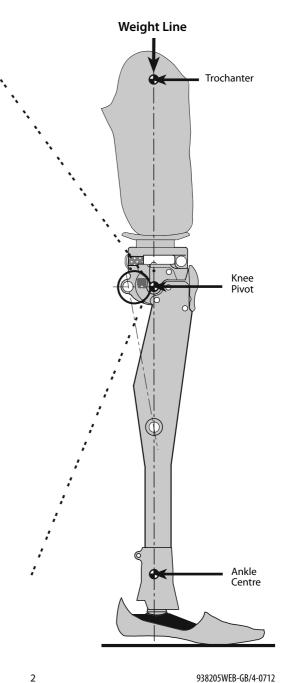
## 1 Static Alignment Guide

## Walking trials



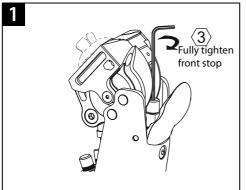
Fully extend limb to access the adjuster. Rotate the SPRING STACK ADJUSTER to achieve the required stability for the individual user. Note: Audible clicks should be heard upon adjustment, and the adjuster is self locking. Tighten the SPRING STACK to reduce stability. Release the SPRING STACK to increase stability - See above diagram.

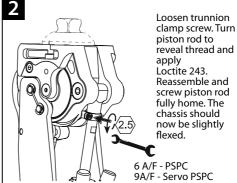
If required, the adjuster may be reset to the factory setting. This can be achieved by reducing stability by six audible clicks from the maximum setting.

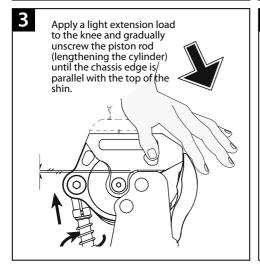


## 2 Front Stop adjustment - Adjustable Trunnion

As fitted to the PSPC and Servo PSPC







The stop pads mounted in the chassis and side plate are required to support ML loading. Simultaneous full contact between the stops and the shin is NOT required.

Withdraw trunnion clamp screw and apply LOCTITE 222 to thread, re-assemble and tighten.

\*UNDER NO CIRCUMSTANCES MUST THE PISTON ROD WITNESS LINE BE VISIBLE BELOW THE TRUNNION

Servo PSPC
The Servo PSPC should be adjusted as above except
the trunnion should be rotated further, if required,
until the cut-out in the piston rod is posterior.

## Front Stop adjustment - Non-Adjustable Trunnion

[As fitted to the IP+ and Hydraulic Cylinders]

No adjustment is necessary when using these cylinders. They require the front stop to be fully tightened as shown in Stage 1.

3

## 3 Maintenance

To maintain optimum performance, a periodic inspection for unacceptable noise, play and stability is recommended. The period between inspections is determined by factors such as the activity of the user, frequency of usage and the stability setting of the knee.

#### At these inspections:

Check and replace front stop if necessary (see page 5). Dis-assemble, clean and re-assemble as shown on pages 6 & 7.

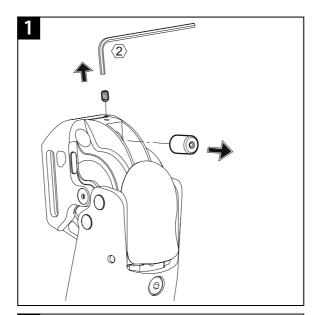
As a guide, if the setting is 6 clicks or above and the user averages 600,000 steps per annum, an annual inspection is recommended.

If the stability setting is less than 6 clicks and/or the user averages fewer than the average number of steps, the period inbetween inspections may be longer.

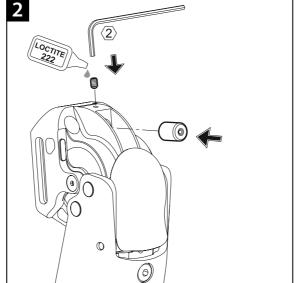
The use of a Limb Activity Monitor is recommended to determine step count.

Adjustment and maintenance must be carried out by competent, trained personnel. If in doubt contact Blatchford Products Limited.

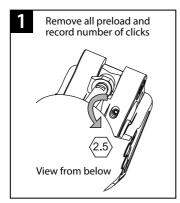
# 4 Changing front stop buffer

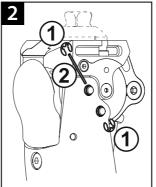


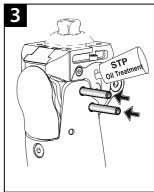
When fitting a new front stop, always re-adjust, and if applicable check length of cylinder if fitted with an adjustable trunnion. See page 3

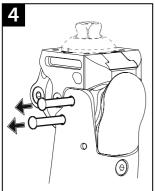


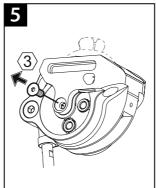
# Removing ESK+ mechanism

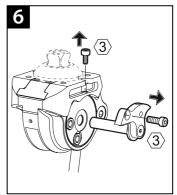


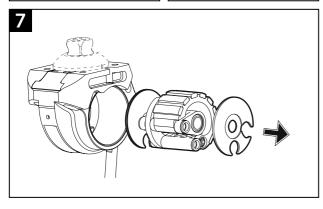


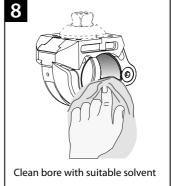




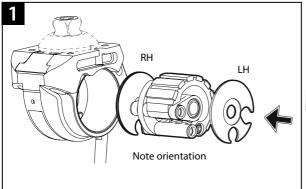


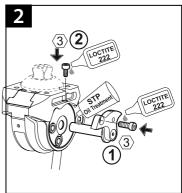


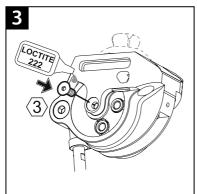


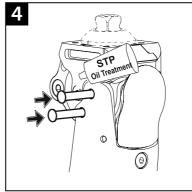


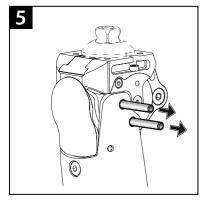
# 6 Replacement of ESK+ mechanism

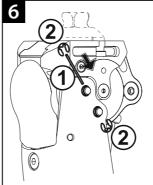


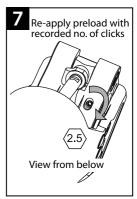












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