

**ORTHOPOXY GREEN SLOW HARDNER**



**SAFETY DATA SHEET**

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

**SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1. Product identifier**

Product name : ORTHOPOXY GREEN SLOW HARDNER –

Product Code: **EPOX-SD03**

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.3. Details of the supplier of the safety data sheet**

Registered company name : LimbTex Ltd.

Address : Unit 1, Elizabeth Business Park, Tigers Close, South Wigston, Leicester LE18

4AE Telephone : 0116 2785440 Fax : 0116 2780227

[info@limbtex.com](mailto:info@limbtex.com)

**1.4. Emergency telephone number : 0116 2785440**

**SECTION 2 : HAZARDS IDENTIFICATION**

**2.1. Classification of the substance or mixture**

**In compliance with EC regulation No. 1272/2008 and its amendments.**

Acute oral toxicity, Category 4 (Acute Tox. 4, H302).

Acute dermal toxicity, Category 4 (Acute Tox. 4, H312).

Skin corrosion, Category 1B (Skin Corr. 1B, H314).

Skin sensitisation, Category 1 (Skin Sens. 1, H317).

Hazardous to the aquatic environment - Chronic hazard, Category 2 (Aquatic Chronic 2, H411).

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

**2.2. Label elements**

**In compliance with EC regulation No. 1272/2008 and its amendments.**

Hazard pictograms :



GHS07



GHS05



GHS09

Signal Word :

**DANGER**

Product identifiers :

EC 500-105-6

612-067-00-9

EC 202-013-9

612-059-00-5

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA

3-AMINOMETHYL-3,5,5-TRIMETHYL-CYCLOHEXYLAMINE

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

3,6-DIAZAOCTANETHYLENEDIAMIN

Hazard statements :

H302 + H312

Harmful if swallowed or in contact with skin.

H314

Causes severe skin burns and eye damage.

H317

May cause an allergic skin reaction.

H411

Toxic to aquatic life with long lasting effects.

Precautionary statements - Prevention :

P260

Do not breathe dust/fume/gas/mist/vapours/spray.

P264

Wash ... thoroughly after handling.

P273

Avoid release to the environment.

P280

Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statements - Response :

P301 + P312

IF SWALLOWED: Call a POISON CENTER/doctor/.../if you feel unwell.

P301 + P330 + P331

IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

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P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/...
P321	Specific treatment (see ... on this label).
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

**2.3. Other hazards**

In the event of dust formed by mechanical action (sanding, sawing, etc..), this dust may cause irritation by inhalation and contact with eyes. The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC)  $\geq 0.1\%$  published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

The mixture satisfies neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

**SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS****3.2. Mixtures****Composition :**

Identification	(EC) 1272/2008	Note	%
EC: 500-105-6  PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA	GHS07, GHS05, GHS09 Dgr Acute Tox. 4, H302 Acute Tox. 4, H312 Eye Dam. 1, H318 Aquatic Chronic 2, H411		25 $\leq$ x % < 50
INDEX: 612-067-00-9 CAS: 2855-13-2 EC: 220-666-8  3-AMINOMETHYL-3,5,5-TRIMETHYL-CYCL OHEXYLAMINE	GHS05, GHS07 Dgr Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412		25 $\leq$ x % < 50
CAS: 90-72-2 EC: 202-013-9  2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHE NOL	GHS05, GHS07 Dgr Skin Corr. 1C, H314 Skin Sens. 1, H317		10 $\leq$ x % < 25
INDEX: 612-059-00-5 CAS: 112-24-3 EC: 203-950-6  3,6-DIAZAOCTANETHYLENEDIAMIN	GHS05, GHS07 Dgr Acute Tox. 4, H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]	2.5 $\leq$ x % < 10
CAS: 71074-89-0  BIS((DIMETHYLAMINO)METHYL)PHENOL	GHS05 Dgr Skin Corr. 1C, H314		2.5 $\leq$ x % < 10

**Information on ingredients :**

[1] Substance for which maximum workplace exposure limits are available.

**SECTION 4 : FIRST AID MEASURES**

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

**4.1. Description of first aid measures****In the event of exposure by inhalation :**

If breathing is irregular or has stopped, effect mouth-to-mouth resuscitation and call a doctor.

**In the event of splashes or contact with eyes :**

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

Regardless of the initial state, refer the patient to an ophthalmologist and show him the label.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

**In the event of splashes or contact with skin :**

Remove contaminated clothing and wash the skin thoroughly with soap and water or a recognised cleaner.

Remove any soiled or splashed clothing immediately.

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

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In the event of an allergic reaction, seek medical attention.

If the contaminated area is widespread and/or there is damage to the skin, a doctor must be consulted or the patient transferred to hospital.

**In the event of swallowing :**

Do not give the patient anything orally.

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water, administer activated medical charcoal and consult a doctor.

Seek medical attention immediately, showing the label.

If swallowed accidentally, call a doctor to ascertain whether observation and hospital care will be necessary. Show the label.

**4.2. Most important symptoms and effects, both acute and delayed**

No data available.

**4.3. Indication of any immediate medical attention and special treatment needed**

No data available.

**SECTION 5 : FIREFIGHTING MEASURES**

Non-flammable.

**5.1. Extinguishing media**

**5.2. Special hazards arising from the substance or mixture**

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)
- carbon dioxide (CO<sub>2</sub>)

**5.3. Advice for firefighters**

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

**SECTION 6 : ACCIDENTAL RELEASE MEASURES**

**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

**For non first aid worker**

Avoid any contact with the skin and eyes.

**For first aid worker**

First aid workers will be equipped with suitable personal protective equipment (See section 8).

**6.2. Environmental precautions**

Contain and control the leaks or spills with non-combustible absorbent materials such as sand, earth, vermiculite, diatomaceous earth in drums for waste disposal.

Prevent any material from entering drains or waterways.

**6.3. Methods and material for containment and cleaning up**

Clean preferably with a detergent, do not use solvents.

**6.4. Reference to other sections**

No data available.

**SECTION 7 : HANDLING AND STORAGE**

Requirements relating to storage premises apply to all facilities where the mixture is handled.

Individuals with a history of skin sensitisation should not, under any circumstance, handle this mixture.

**7.1. Precautions for safe handling**

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Emergency showers and eye wash stations will be required in facilities where the mixture is handled constantly.

**Fire prevention :**

Prevent access by unauthorised personnel.

**Recommended equipment and procedures :**

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Do not breathe in dust.

**ORTHOPOXY GREEN SLOW HARDNER****Prohibited equipment and procedures :**

No smoking, eating or drinking in areas where the mixture is used.

**7.2. Conditions for safe storage, including any incompatibilities**

No data available.

**Storage**

Keep away from food and drink, including those for animals.

**Packaging**

Always keep in packaging made of an identical material to the original.

**7.3. Specific end use(s)**

No data available.

**SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters**

No data available.

**8.2. Exposure controls****Personal protection measures, such as personal protective equipment**

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

**- Eye / face protection**

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles with protective sides accordance with standard EN166.

In the event of high danger, protect the face with a face shield.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

Prescription glasses are not considered as protection.

Individuals wearing contact lenses should wear prescription glasses during work where they may be exposed to irritant vapours.

Provide eyewash stations in facilities where the product is handled constantly.

**- Hand protection**

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Recommended properties :

- Impervious gloves in accordance with standard EN374

**- Body protection**

Avoid skin contact.

Wear suitable protective clothing.

Suitable type of protective clothing :

In the event of substantial spatter, wear liquid-tight protective clothing against chemical risks (type 3) in accordance with EN14605 to prevent skin contact.

Wear protective clothing against solid chemicals and particles suspended in the air (type 5) in accordance with standard EN13982-1 to prevent skin contact.

In the event of a risk of splashing, wear protective clothing against chemical risks (type 6) in accordance with EN13034 to prevent skin contact.

Wear suitable protective clothing and, in particular, an apron and boots. These items of clothing shall be maintained in good condition and cleaned after use.

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

**ORTHOPOXY GREEN SLOW HARDNER****- Respiratory protection**

Avoid breathing dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149.

**SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES****9.1. Information on basic physical and chemical properties****General information :**

Physical state : Fluid liquid.

**Important health, safety and environmental information**

pH : Not relevant.

Flash point interval : Not relevant.

Vapour pressure (50°C) : Not relevant.

Density : > 1

Water solubility : Insoluble.

**9.2. Other information**

No data available.

**SECTION 10 : STABILITY AND REACTIVITY****10.1. Reactivity**

No data available.

**10.2. Chemical stability**

This mixture is stable under the recommended handling and storage conditions in section 7.

**10.3. Possibility of hazardous reactions**

No data available.

**10.4. Conditions to avoid**

Avoid :

- formation of dusts

**10.5. Incompatible materials****10.6. Hazardous decomposition products**

The thermal decomposition may release/form :

- carbon monoxide (CO)

- carbon dioxide (CO<sub>2</sub>)

**SECTION 11 : TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects**

Harmful if swallowed.

Harmful in contact with skin.

May cause irreversible damage to the skin; namely, visible necrosis through the epidermis and into the dermis, following exposure between three minutes and one hour.

Corrosive reactions are typified by ulcers, bleeding, bloody scabs, and, by the end of observation at 14 days, by discolouration due to blanching of the skin, complete areas of alopecia, and scars.

In the event of dust formed by mechanical action (sanding, sawing, etc..), this dust may cause irritation by inhalation and contact with eyes.

May cause an allergic reaction by skin contact.

**11.1.1. Substances****Acute toxicity :**

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL (CAS: 90-72-2)

Oral route : LD50 = 2169 mg/kg  
Species : Rat

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA

Oral route : LD50 = 550 mg/kg  
Species : Rat

Dermal route : LD50 > 1000 mg/kg

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Species : Rat

**Respiratory or skin sensitisation :**

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA  
Local lymph node stimulation test : Non-Sensitiser.  
Species : Guinea pig

**Germ cell mutagenicity :**

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA  
No mutagenic effect.

OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)

**Reproductive toxicant :**

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA  
Study on development : Species : Rat  
OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

**11.1.2. Mixture**

No toxicological data available for the mixture.

**SECTION 12 : ECOLOGICAL INFORMATION**

Toxic to aquatic life with long lasting effects.

The product must not be allowed to run into drains or waterways.

**12.1. Toxicity**

**12.1.1. Substances**

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA

Fish toxicity : LC50 > 100 mg/l  
Duration of exposure : 96 h  
OECD Guideline 203 (Fish, Acute Toxicity Test)

Crustacean toxicity : EC50 = 13 mg/l Species :  
Daphnia sp. Duration of  
exposure : 48 h  
OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Algae toxicity : ECr50 = 4.4 mg/l  
Duration of exposure : 72 h

NOEC = 1 mg/l  
Duration of exposure : 72 h

**12.1.2. Mixtures**

No aquatic toxicity data available for the mixture.

**12.2. Persistence and degradability**

**12.2.1. Substances**

PROPYLIDYNETRIMETHANOL, PROPOXYLATED, REACTION PRODUCTS WITH AMMONIA

Biodegradability : no degradability data is available, the substance is considered as not degrading quickly.

**12.3. Bioaccumulative potential**

No data available.

**12.4. Mobility in soil**

No data available.

**12.5. Results of PBT and vPvB assessment**

No data available.

**ORTHOPOXY GREEN SLOW HARDNER****12.6. Other adverse effects**

No data available.

**SECTION 13 : DISPOSAL CONSIDERATIONS**

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

**13.1. Waste treatment methods**

Do not pour into drains or waterways.

**Waste :**

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

**Soiled packaging :**

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

**SECTION 14 : TRANSPORT INFORMATION**

Transport product in compliance with provisions of the ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport (ADR 2015 - IMDG 2014 - ICAO/IATA 2015).

**14.1. UN number**

2735

**14.2. UN proper shipping name**UN2735=AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.  
(bis((dimethylamino)methyl)phenol)**14.3. Transport hazard class(es)**

- Classification :



8

**14.4. Packing group**

II

**14.5. Environmental hazards**

- Environmentally hazardous material :

**14.6. Special precautions for user**

ADR/RID	Class	Code	Pack gr.	Label	Ident.	LQ	Provis.	EQ	Cat.	Tunnel
	8	C7	II	8	80	1 L	274	E2	2	E

IMDG	Class	2°Label	Pack gr.	LQ	EMS	Provis.	EQ
	8	-	II	1 L	F-A,S-B	274	E2

IATA	Class	2°Label	Pack gr.	Passager	Passager	Cargo	Cargo	note	EQ
	8	-	II	851	1 L	855	30 L	A3 A803	E2
	8	-	II	Y840	0.5 L	-	-	A3 A803	E2

For limited quantities, see part 2.7 of the OACI/IATA and chapter 3.4 of the ADR and IMDG.

For excepted quantities, see part 2.6 of the OACI/IATA and chapter 3.5 of the ADR and IMDG.

**ORTHOPOXY GREEN SLOW HARDNER****14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

No data available.

**SECTION 15 : REGULATORY INFORMATION****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****- Classification and labelling information included in section 2:**

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 487/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 758/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 944/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 605/2014.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 1297/2014.

**- Container information:**

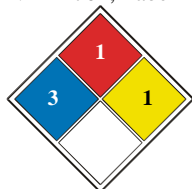
No data available.

**- Particular provisions :**

No data available.

**- Standardised American system for the identification of hazards presented by the product in view of emergency procedures (NFPA 704) :**

NFPA 704, Labelling: Health=3 Inflammability=1 Instability/Reactivity=1 Specific Risk=none

**15.2. Chemical safety assessment**

No data available.

**SECTION 16 : OTHER INFORMATION**

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

**Wording of the phrases mentioned in section 3 :**

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Abbreviations :**

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

GHS05 : Corrosion

GHS07 : Exclamation mark

GHS09 : Environment

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.