LimbTex PROSTHETIC & ORTHOTIC

SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : ORTHOPOXY GREEN SLOW RESIN Product Code: **EPOX-SR03**

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.3. Details of the supplier of the safety data sheet

Registered company name : LimbTex Ltd

Address : Unit 1, Elizabeth Business Park, Tigers Close, South Wigston, Leicester LE18 4AE

Telephone : 0116 2785440 Fax : 0116 2780227

info@limbtex.com

1.4. Emergency telephone number: 0116 2785440

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

Skin irritation, Category 2 (Skin Irrit. 2, H315).

Eye irritation, Category 2 (Eye Irrit. 2, H319).

Skin sensitisation, Category 1 (Skin Sens. 1, H317).

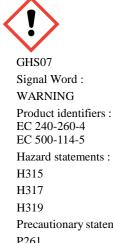
This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Hazard pictograms :



EC 240-260-4	1,6-BIS(2,3-EPOXYPROPOXY)HEXANE
EC 500-114-5	GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID
Hazard statements :	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
Precautionary staten	nents - Prevention :
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary staten	nents - Response :
P302 + P352	IF ON SKIN: Wash with plenty of water/
P305 + P351 + P338	8 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see on this label).
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

In the event of dust formed by mechanical action (sanding, sawing, etc..), this dust may cause irritation by inhalation and contact with eyes. The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European CHemicals Agency (ECHA) under article 57 of REACH: http://echa.europa.eu/fr/candidate-list-table

The mixture satisfies neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

		1	
Identification	(EC) 1272/2008	Note	%
CAS: 19096-31-4	GHS07		10 <= x % < 25
EC: 240-260-4	Wng		
	Skin Irrit. 2, H315		
1,6-BIS(2,3-EPOXYPROPOXY)HEXANE	Skin Sens. 1, H317		
	Eye Irrit. 2, H319		
	Aquatic Chronic 3, H412		
CAS: 52408-84-1	GHS07		2.5 <= x % < 10
EC: 500-114-5	Wng		
REACH: 01-2119487948-12-0003	Skin Sens. 1, H317		
	Eye Irrit. 2, H319		
GLYCEROL, PROPOXYLATED, ESTER WIT	H		
ACRYLIC ACID			

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures

In the event of exposure by inhalation :

If breathing is irregular or has stopped, effect mouth-to-mouth resuscitation and call a doctor.

In the event of splashes or contact with eyes :

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin :

Remove contaminated clothing and wash the skin thoroughly with soap and water or a recognised cleaner.

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

In the event of an allergic reaction, seek medical attention.

If the contaminated area is widespread and/or there is damage to the skin, a doctor must be consulted or the patient transferred to hospital.

In the event of swallowing :

Do not give the patient anything orally.

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water and consult a doctor. Seek medical attention immediately, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)

- carbon dioxide (CO2)

5.3. Advice for firefighters

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Consult the safety measures listed under headings 7 and 8.

For non first aid worker

Avoid any contact with the skin and eyes.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Clean preferably with a detergent, do not use solvents.

6.4. Reference to other sections

No data available.

SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

Individuals with a history of skin sensitisation should not, under any circumstance, handle this mixture.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Fire prevention :

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Avoid inhaling dust.

Avoid skin and eye contact with this mixture.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No data available.

8.2. Exposure controls

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles with protective sides accordance with standard EN166.

In the event of high danger, protect the face with a face shield.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

Prescription glasses are not considered as protection.

Individuals wearing contact lenses should wear prescription glasses during work where they may be exposed to irritant vapours.

Provide eyewash stations in facilities where the product is handled constantly.

- Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Recommended properties :

- Impervious gloves in accordance with standard EN374

- Body protection

Avoid skin contact.

Wear suitable protective clothing.

Suitable type of protective clothing :

In the event of substantial spatter, wear liquid-tight protective clothing against chemical risks (type 3) in accordance with EN14605 to prevent skin contact.

Wear protective clothing against solid chemicals and particles suspended in the air (type 5) in accordance with standard EN13982-1 to prevent skin contact.

In the event of a risk of splashing, wear protective clothing against chemical risks (type 6) in accordance with EN13034 to prevent skin contact.

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid breathing dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

General information :		
Physical state :	Paste.	
Important health, safety and environmental i	nformation	
pH :	Not relevant.	
Flash point interval :	Not relevant.	
Vapour pressure (50°C) :	Not relevant.	
Density :	> 1	
Water solubility :	Insoluble.	
9.2. Other information		
No data available.		

SECTION 10 : STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid :

- formation of dusts

10.5. Incompatible materials

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)

- carbon dioxide (CO2)

SECTION 11 : TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

May cause irreversible damage to the skin; namely inflammation of the skin or the formation of erythema and eschar or oedema following exposure up to four hours.

May have reversible effects on the eyes, such as eye irritation which is totally reversible by the end of observation at 21 days.

In the event of dust formed by mechanical action (sanding, sawing, etc..), this dust may cause irritation by inhalation and contact with eyes. May cause an allergic reaction by skin contact.

11.1.1. Substances

Acute toxicity :

GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1) Oral route : LD50 > 2000 mg/kg Species : Rat

Dermal route :

LD50 > 2000 mg/kg Species : Rabbit

Skin corrosion/skin irritation :

GLYCEROL, PROPOX	YLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1)
Corrosivity :	No observed effect.
	Species : Rabbit
	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Germ cell mutagenicity :

GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1) No mutagenic effect.

Mutagenesis (in vivo) :	Negative. OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Mutagenesis (in vitro) :	Negative. OECD Guideline 471 (Bacterial Reverse Mutation Assay)

Carcinogenicity :

GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1) Species : Mouse OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicant :

 GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1)

 No toxic effect for reproduction

 Study on fertility :
 Species : Rat

 OECD Guideline 414 (Prenatal Developmental Toxicity Study)

 Study on development :
 Species : Rat

 OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

11.1.2. Mixture

No toxicological data available for the mixture.

.1. Toxicity	
.1.1. Substances	
GLYCEROL, PROPOXYLATED, ES	STER WITH ACRYLIC ACID (CAS: 52408-84-1)
Fish toxicity :	LC50 = 5.74 mg/l
	Duration of exposure : 96 h
	OECD Guideline 203 (Fish, Acute Toxicity Test)
Crustacean toxicity :	EC50 = 91.4 mg/l
-	Duration of exposure : 48 h
	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Algae toxicity :	ECr50 = 12.2 mg/l
6	Duration of exposure : 72 h
	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC = 20.6 mg/l
	Duration of exposure : 72 h
1,6-BIS(2,3-EPOXYPROPOXY)HE2	XANE (CAS: 19096-31-4)
Fish toxicity :	LC50 = 9.065 mg/l
	Duration of exposure : 96 h
Crustacean toxicity :	EC50 = 1.398 mg/l
,	Duration of exposure : 48 h

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

12.2.1. Substances

GLYCEROL, PROPOXYLATED, ESTER WITH ACRYLIC ACID (CAS: 52408-84-1) Biodegradability : Rapidly degradable.

 1,6-BIS(2,3-EPOXYPROPOXY)HEXANE (CAS: 19096-31-4)

 Biodegradability :

 no degradability data is available, the substance is considered as not degrading quickly.

12.3. Bioaccumulative potential

12.3.1. Substances

1,6-BIS(2,3-EPOXYPROPOXY)HEXANE (CAS: 19096-31-4) Bioaccumulation : BCF = 3.162

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container. Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Exempt from transport classification and labelling.

Transport product in compliance with provisions of the ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport (ADR 2015 - IMDG 2014 - ICAO/IATA 2015).

SECTION 15 : REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Classification and labelling information included in section 2:

- The following regulations have been used:
- EU Regulation No. 1272/2008 amended by EU Regulation No. 487/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 758/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 944/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 605/2014.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 1297/2014.
- Container information:
 - No data available.
- Particular provisions :

No data available.

- Standardised American system for the identification of hazards presented by the product in view of emergency procedures (NFPA 704)

NFPA 704, Labelling: Health=2 Inflammability=1 Instability/Reactivity=1 Specific Risk=none



15.2. Chemical safety assessment

No data available.

SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations. The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H412 Harmful to aquatic life with long lasting effects.

Abbreviations :

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefahrdungsklasse (Water Hazard Class).

GHS07 : Exclamation mark

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.