

LimbTex Transfer Paper Rolls and LimbSpot Individual Designs

1. Ensure the plastic is clean and free from any dust or grease.
2. Cut a piece of transfer paper slightly larger than the size of your plastic panel to allow easy removal.
3. Heat the plastic until it turns completely transparent and the surface temperature is at 190°C/374°F (leave the transfer paper on top of the oven while you heat the plastic as it will help with the release of the ink).
4. Apply the transfer paper with the design facing down, starting at one end of the plastic panel gradually working towards the other end avoiding any air bubbles and continually smoothing against the plastic with your other gloved hand.
5. Once the transfer paper is on and smoothed over, leave the plastic with the transfer paper on in the oven with the door closed for 20 -25 seconds.
6. After this period, peel the transfer paper off from one edge continuing across the whole plastic panel until it is completely removed and the ink is left in the plastic.
7. Mould the plastic as normal.



N.B.

The above instructions are for use with Copolymer Polypropylene (LimbCpoly), Homopolymer Polypropylene (LimbHpoly) and Modified Homopolymer Polypropylene (LimbMHpoly).

Silicone release agent is not required but is optional.

If, however you are using Low Density Polyethylene (LimbPE) and LimbPlas Soft which require lower cooking temperatures it may be necessary to use a Silicone release agent as the transfer paper could stick. In this case our Silicone release agent (**SILS**) would be ideal.



Please note that if silicone release agent is used the designs may not come out as bright or as sharp.